

Tina Kotek, Governor

May 29, 2025

Emilio Pereira

emilio@willamettehazelnuts.com

Willamette Hazelnut
14975 NE Tangen Rd
Newberg, OR 97132

Letter sent via email only.

**Re: 2 Wells, 11,000-gal Tank, UV, cartridge filtration & residual maint. ([PR#90-2024](#))
Willamette Hazelnut, Inc. (PWS ID# [95718](#))
Final Approval**

Dear Mr. Pereira,

Thank you for your submittals to the Oregon Health Authority's Drinking Water Services (DWS) of plan review information for the water system (described below) for Willamette Hazelnut, Inc. which is licensed and regulated by the Oregon Dept. of Agriculture. On August 19, 2024 our office received a plan review fee of \$825 to accompany well logs and photos previously submitted in various emails. Conditional Approval was issued on April 17, 2024. Based on subsequent submittals, discussion via Teams meeting on February 21, 2025, and distribution system testing in February, March, April, and May of this year showing an absence of coliform bacteria and a free chlorine residual with the most recent sampling completed on May 23, 2025, **the project is granted Final Approval and the facilities are approved for potable use.**

The project includes a review of:

- Pre-existing facilities consisting of:
 - Two wells (Exempt Use – no water right needed. The 1970 Davis well was found to not be subject to our construction standards as it has been in use in its current capacity prior to 1985.
 - Two pressure tanks, and
 - One 11,000-gallon steel ground-level tank with new modifications to the inlet/outlet configuration (not subject to our construction standards as this tank has been in use in its current capacity since the mid 1970's)

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- New treatment consisting of sodium hypochlorite injection for residual maintenance only (not for primary 4-log viral disinfection), cartridge filtration, and UV (not rated for viral inactivation) which was added to address persistent total coliform bacteria in distribution system sampling completed in the fall of 2023 and spring of 2024.
- A new system Capacity Assessment was also completed in conjunction with this plan review and no deficiencies were found and no further action is needed on your part. The system was previously operating since the mid 1970's in it's current capacity, but was activated as a new transient non-community water system on September 6, 2023 as shown on our website at:
<https://yourwater.oregon.gov/inventory.php?pwsno=95718>.
- Under OAR 333-061-0060(1)(b), submittals must be prepared by a Professional Engineer registered in Oregon, unless exempted by DWS. An exemption was granted for this submittal. **Note that by utilizing this exemption, the water system takes full responsibility for the design of the project.**
- Based upon the submitted information, well #1 (SRC-AA) was determined by our geologist, Tom Pattee, to be adequately constructed into a confined aquifer.
- The construction of well #2 (SRC-AB) called the "Davis Well" was determined by Tom Pattee, to pull water from a confined aquifer, but was inadequately constructed in that the "puddled clay" annular seal does not meet current Oregon Water Resources Dept. requirements. Because of this finding, monthly source assessment coliform monitoring should continue for 12 consecutive months (already started in February of 2025) if the Davis well remains connected. This is also due to the proximity of a pond within 240-ft of the well and historical land use as a former dairy farm (roughly 15-years ago). Further review of existing treatment may be needed should this source have confirmed E. coli results.

Wells showing 100-ft radius around each well:



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- Sampling will now consist of:
 - For SRC-AA – Tank Well #1 (the well near the tank):
 - Annual raw water coliform (prior to treatment) sampling from Well #1 beginning in 2026. Please mark these samples “source assesement” for “SRC-AA Tank Well #1” on the lab reporting form.
 - For SRC-AB - Davis Well #2:
 - Monthly raw water coliform (prior to treatment) sampling for the Davis well is to be done monthly between 2/1/25 – 1/31/26. Please mark these samples “source assesement” for “SRC-AB Davis Well #2” on the lab reporting form.
 - Annual raw water coliform (prior to treatment) sampling from the Davis well beginning in 2027 (subject to change based on the results of the monthly sampling). Also mark these samples “source assesement” for for “SRC-AB Davis Well #2” on the lab reporting form.
 - For Entry Point A (EP-A):
 - Annual nitrate sampling beginning in 2025 reflective of the fully treated water after the tank and all treatment just prior to the finished water going to the rest of the distribution system. Be sure to indicate the sampling is of treated water for “EP-A”.
 - Distribution System (DIST-A):
 - Quarterly coliform sampling beginning in 2025 reflective of water in the distribution system (be sure to measure and record the free chlorine residual on the lab reporting form at the time these samples are collected). Also indicate that the sample is of chlorinated water and where in the system the sample was taken from (e.g., “bathroom sink”).

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Information contained on subsequent pages of this letter includes maps and photos of the water system along with:

- ✓ A general system description including information regarding water rights,
- ✓ Source information including:
 - An evaluation from our geologist on the previously constructed wells #1 (SRC-AA) and #2 (SRC-AB – Davis Well),
 - Well and pressure tank descriptions and/or photos
 - water quality test results,
- ✓ 11,000-gallon storage tank information, and
- ✓ A description of the treatment system

If you have any questions, please feel free to email me at evan.e.hofeld@oha.oregon.gov or call me at 971-200-0288.

Sincerely,



Evan Hofeld, PE
Regional Engineer
Drinking Water Services

CC: Michael Severeid, Willamette Hazelnut, Inc. - michael@whazelnut.com
Mitchell Olston, Orchard and Vineyard Supply (OVS) - Mitchell.Alston@ovs.com
Sarah Schwab, Oregon Dept of Agriculture (ODA) – Drinkingwater@oda.oregon.gov
Brian Hawkins, Oregon Dept. of Agriculture - Brian.HAWKINS@oda.oregon.gov
Melissa Wong, Yamhill County Public Health - wongm@yamhillcounty.gov
Tommy Laird, Oregon Water Resources Dept.– Tommy.k.laird@water.oregon.gov
Joel Plahn, Oregon Water Resources Dept. - Joel.M.PLAHN@water.oregon.gov

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Description of facilities reviewed under Plan Review #90-2024

General water system description:

The system is considered a transient non-community system and is licensed by the Oregon Dept of Agriculture.

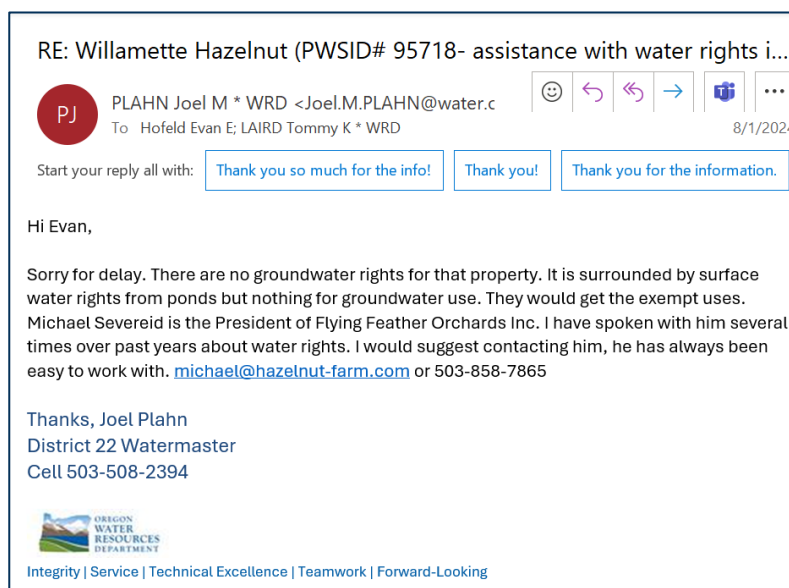
The system is primarily a seasonal hazelnut processing facility that has been in operation since the 1970's. There are also 3 houses with about 8 total residents using the well water.

The water system consists of

- Two drilled wells in service (Well 1 drilled in 1988 and later altered in 2014 and Well 2 drilled in 1970).
- A third well has been used in the past, but is currently disconnected (located more than 100-ft from the other two wells), but not abandoned – no well log and is not a part of PR 90-2024.
- an 11,000-gallon above ground steel storage tank, which has been in place since the 1970's, and
- 2 pressure tanks (ca. ~2023).
- Sodium hypochlorite for residual disinfection, cartridge filtration and UV disinfection (NSF-55).

Based on the anticipated use of less than 5,000 gallons per day for commercial use, the planned use meets the Exempt Use criteria, and no water right would be needed for the well at this time as indicated by Joel Plahn, Water Master with the Oregon Water Resources Dept. in an email dated 8/1/2024.

This project was assigned plan review #90-2024 and is viewable online at: <https://yourwater.oregon.gov/planreview.php?pwsno=95718>. As a new transient non-community water system, this system was assigned Public Water System (PWS) ID# 95718 as viewable online at: <https://yourwater.oregon.gov/inventory.php?pwsno=95718>. All new systems must undergo a Capacity Assessment, which was completed concurrently with this plan review process with no deficiencies found.



Water System Contacts:

Michael Severeid
Chief Executive Officer
michael@whazelnut.com
503-858-7865 (m) | 888-769-8874 (f)

Emilio Pereira
Quality Manager
emilio@whazelnut.com
(503) 713-9740 (P)

Mitch Alston – Sales/Project Manager
Orchard & Vineyard Supply
Mitchell.Alston@ovs.com
D: +1 971-901-2111
624 E 3rd St Lafayette, OR 97127

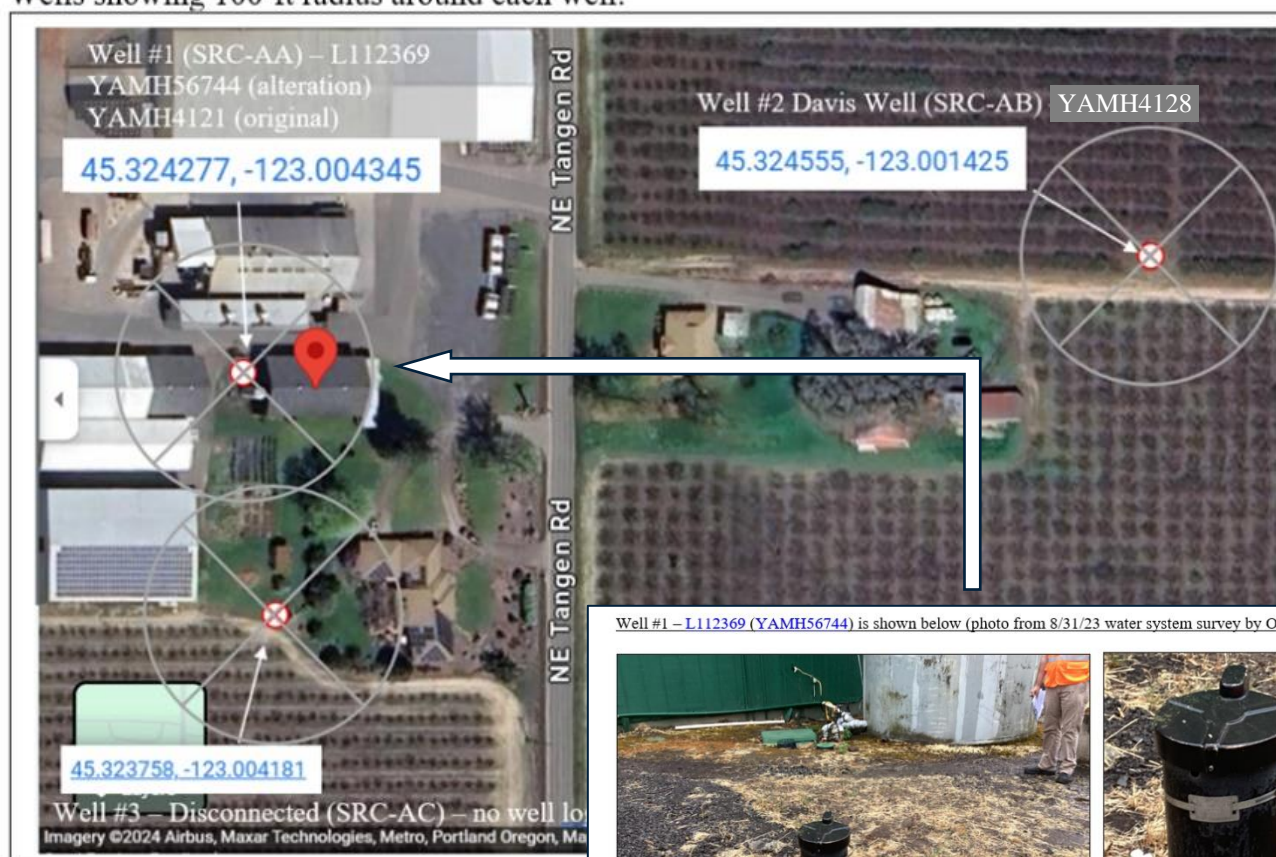
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SRC-AA – 1988 Well #1 – L112369 (YAMH56744) - Altered in 2014
Original Well Log is YAMH4121

YAMH56744 is a well log for an alteration to L112369 (originally YAMH4121) to clean, redevelop, install a 4" diameter Sch 40 PVC threaded liner from 16-ft to 376-ft, conduct a 3-hr pump test at 25 gpm, measured TDS at 202 ppm, and measured the static water level at 270-ft below land surface which was completed 1/29/14. There is a 2nd well (SRC-AB Well #2 "Davis Well" – YAMH4128) in use, which is more than 500-ft away. There is also a 3rd well located approximately 188-ft to the south of L112369 that has been disconnected (no well log).

Wells showing 100-ft radius around each well:



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Approximate 100- and 500-ft radii around well:



SRC-AA Well #1 –
L112369 YAMH56744
original log YAMH4121

Well #1 – L112369 (YAMH56744) is shown below (photo from 8/31/23 water system survey by ODA)



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SRC-AA – 1988 Well #1 – Original Well Log [YAMH4121](#)

- [YAMH4121](#) (Willamette Filbert Growers) is 360-ft deep and was drilled in 1988 (static water level was 84-ft below ground in 1988)

RECEIVED
JUN 13 1988

YAMH 4121
35/3W-126d

STATE OF OREGON
WATER WELL REPORT
(as required by ORS 637.785)

WATER RESOURCES DEPARTMENT
JANUARY 1988

(1) OWNER:
Name Willamette Filbert Growers
Address 21800 NE North Valley Road
City Newberg State OR Zip 97132

(2) TYPE OF WORK:
☒ New Well ☐ Deepen ☐ Recondition ☐ Abandon

(3) DRILL METHOD
☒ Rotary Air ☐ Rotary Mud ☐ Cable
☐ Other _____

(4) PROPOSED USE:
☐ Domestic ☐ Community ☒ Industrial ☐ Irrigation
☐ Thermal ☐ Injection ☐ Other _____

(5) BORE HOLE CONSTRUCTION:
Special Construction approval Yes ☐ No ☒ Depth of Completed Well 360 ft.
Explosives used ☐ Yes ☒ No Type _____ Amount _____

HOLE			SEAL			Amount sacks or pounds
Diameter	From	To	Material	From	To	
12	0	22	Cement	201	211	10 sks
10	22	160				
8	160	201				
12	201	211				
8	211	360				

How was seal placed? Method ☐ A ☐ B ☒ C ☐ D ☐ E
☒ Other lower seal pumped thru grout pipe inside casing followed by driving casing to final position.
Backfill placed from 30 ft. to 160 ft. Material gravel & slough
Gravel placed from _____ ft. to _____ ft. Size of gravel _____

(6) CASING/LINER:

Diameter	From	To	Gauge	Steel	Plastic	Welded	Threaded
Casing: 8	+2	207.6	250	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Liner:				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Final location of shoe(s) _____

(7) PERFORATIONS/SCREENS:

☐ Perforations Method _____
☐ Screens Type _____ Material _____

From	To	Slot size	Number	Diameter	Tel./pipe size	Casing	Liner
						<input type="checkbox"/>	<input type="checkbox"/>
						<input type="checkbox"/>	<input type="checkbox"/>
						<input type="checkbox"/>	<input type="checkbox"/>
						<input type="checkbox"/>	<input type="checkbox"/>
						<input type="checkbox"/>	<input type="checkbox"/>

(8) WELL TESTS: Minimum testing time is 1 hour

☐ Pump ☐ Bailor ☒ Air ☐ Flowing
☐ Artesian

Yield gal/min	Drawdown	Drill stem at	Time
75		360	1 1/2 hr.
50		200	1 1/2 hr.

Temperature of water 50°-60° F Depth Artesian Flow Found _____
Was a water analysis done? ☐ Yes By whom _____
Did any strata contain water not suitable for intended use? ☐ Too little
☐ Salty ☐ Muddy ☐ Odor ☐ Colored ☐ Other _____
Depth of strata: _____

(9) LOCATION OF WELL by legal description:
County Yamhill Latitude _____ Longitude _____
Township 35 Nor S. Range 3W E or W, WM.
Section 12 SE NW NW
Tax Lot R3312-02101 Block _____ Subdivision _____
Street Address of Well (or nearest address) 14975 NE Tangen Rd.
Newberg, Or 97132

(10) STATIC WATER LEVEL:
84 ft. below land surface. Date 6/7/88
Artesian pressure _____ lb. per square inch. Date _____

(11) WATER BEARING ZONES:
Depth at which water was first found Approx. 55

From	To	Estimated Flow Rate	SWL
55	154	maybe 10 gpm	unknown
211	360	see (8) &	(10)

(12) WELL LOG: Ground elevation approx 200

Material	From	To	SWL
Top soil, brown	0	3	
Clay, brown, silty-sandy	3	18	
Clay, green-brown, firm	18	25	
Clay, multi-colored, gritty	25	30	
Clay & claystone, grey & rusty brown	30	47	
Clay, rusty brown w/some gravel 1/2"	47		
& sand med-coarse		55	
Sandstone, brown, med. frac.	55	102	
Sandstone, brown, hard	102	110	
Sandstone, med-soft, frac.	110	154	
Clay, yellow, firm	154	172	
Clay, grey & green	172	198	
Sandstone, fine, dark grey	198	205	
Sandstone, grey	205	208	
Sandstone, fine, dark grey	208	320	
Sandstone, fine, grey	320	360	

Date started 5/30/88 Completed 6/7/88

(unbonded) Water Well Constructor Certification:
I certify that the work I performed on the construction, alteration, or abandonment of this well is in compliance with Oregon well construction standards. Materials used and information reported above are true to my best knowledge and belief.
Signed Donald J. Davis WWC Number 1085
Date 6/8/88

(bonded) Water Well Constructor Certification:
I accept responsibility for the construction, alteration, or abandonment work performed on this well during the construction dates reported above. all work performed during this time is in compliance with Oregon well construction standards. This report is true to the best of my knowledge and belief.
Signed Stephen J. Smith WWC Number 649
Date 6/8/88

ORIGINAL & FIRST COPY - WATER RESOURCES DEPARTMENT
SECOND COPY - CONSTRUCTOR
THIRD COPY - CUSTOMER

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<p>RECEIVED</p> <p>APR 14 1988</p> <p>WATER RESOURCES DEPT. SALMON REGION</p>	<p>YAMH 4121</p>	<p>№ 3853</p>
<p>"START CARD"</p> <p>NOTICE OF BEGINNING OF WELL CONSTRUCTION</p> <p>(as required by ORS 537.762)</p>		
<p>This form must be completed, signed by both the owner (or authorized agent) and constructor, and the original delivered to the Water Resources Department prior to commencement of construction, alteration or abandonment of each well.</p>		
<p>Owner's Name and Address <u>Willamette Filbert Growers</u></p> <p><u>21800 NE N. Valley Road</u></p> <p><u>Newberg, OR 97132</u></p>		
<p>Proposed Commencement Date <u>4/14/88</u></p>		
<p>Proposed Well Depth <u>180</u>, Diameter <u>8</u></p> <p>and Use:</p> <p><input type="checkbox"/> Domestic <input type="checkbox"/> Community <input checked="" type="checkbox"/> Industrial <input type="checkbox"/> Irrigation</p> <p><input type="checkbox"/> Thermal <input type="checkbox"/> Injection <input type="checkbox"/> Other _____</p>		
<p>Proposed Well Location: County <u>Yamhill</u></p>		
<p>Township <u>3S</u> (N or S) Range <u>3W</u> (E or W) Section <u>12</u></p>		
<p>At least 2 of these must be provided</p>	<p>1. <u>SE</u> 1/4 of <u>NW</u> 1/4 of above section</p> <p>2. street address of well location <u>14975 NE Tangen Rd</u> <u>Newberg, Or 97132</u></p> <p>3. tax lot number of well location <u>P 3976A R3312-02101</u></p> <p>4. attach approved map with location identified. (see reverse of this form for approved maps)</p>	
<p>We hereby certify that we have read the back of this form, and that to the best of our knowledge the information provided herein is accurate and the well is being properly located from septic tanks and septic drain fields.</p>		
<p><u>Willamette Filbert Growers</u></p> <p>x <u>BC Mitchell</u> _____ Owner's Signature</p> <p>x <u>Stephen Schneider</u> _____ Bonded Water Well Constructor</p>		
<p><u>Manager</u> _____ Title</p> <p><u>4-8-88</u> _____ Date</p>		
<p>License No. <u>649</u></p> <p>Company <u>Schneider Drilling Co.</u></p>		
<p>Note: This is not a Water Right application. The owner is responsible for obtaining a Water Right through the Water Resources Department if required.</p>		
<p>Form 537.762 1987</p>		

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May 29, 2025**SRC-AA – 1988 Well #1 – L112369 (YAMH56744) – 2014 Alteration Log**

- YAMH56744 (Willamette Hazelnut Growers) is a well log for an alteration completed in 2014 (static water level was 270-ft below ground in 2014. This well log indicates the well is 376-ft deep.

YAMH 56744									
State of Oregon WATER WELL REPORT (as required by ORS 537.765)					State Well ID L112369 Start Card # 1022101				
Page 1 of 1									
(1) OWNER: Well No. 2824					(9) LOCATION OF WELL by legal description:				
Name WILLAMETTE HAZELNUT GROWERS					County YAMHILL Lat. " " " Long. " " "				
Address 14975 NE TANGEN RD					Township 3 S Range 3 W NM.				
City NEWBERG St OR Zip 97132					Section 12 SE 1/4 NW 1/4				
					Tax Lot 2101 Lot Block Subdivision				
(2) TYPE OF WORK: RECONSTRUCTION					Street Address of Well (or nearest Address): 14975 NE TANGEN RD NEWBERG, OR				
(3) DRILL METHOD: ROTARY AIR									
(4) PROPOSED USE: INDUSTRIAL					(10) STATIC WATER LEVEL: 270 ft. below land surface. Date 01/29/14 Artesian pressure _____ lb per square in. Date _____				
(5) BORE HOLE CONSTRUCTION:					(11) WATER BEARING ZONES:				
Special Construction Approval NO Depth of Compl. Well 376 ft					Depth at which water was first found _____				
Explosives used NO Type _____ Amount _____					From _____ To _____ Est Flow Rate _____ SWL _____				
HOLE SEAL									
Diam. From To Material From To Amount									
Seal placement method _____					(12) WELL LOG:				
Backfill: from _____ ft to _____ ft Material _____					Ground elevation _____				
Gravel: from _____ ft to _____ ft Size _____					Material _____ From To SWL _____				
(6) CASING/LINER:					WORK TO CLEAN, REDEVELOP, INSTALL LINER.				
Diam. From To Gauge Material Connection									
Casing _____									
Liner 4 16 376 SCH40 PLASTIC THREADED									
Final Location of shoe(s) SPLINE-LOC LINER									
(7) PERFORATIONS/SCREENS:					RECEIVED BY OWRD				
(X) Perf. Method CIRCULAR SAW					FEB 25 2014				
() Screens Type _____ Material _____					SALEM, OR				
Slot _____					DAVE PAYNOR, bluewaterdrilling.com				
From To Size Number Diam. Size Casing/liner					(503) 868 7978				
146 376 .1X6" 50 _____ LINER					Date started 01/28/14 Completed 01/29/14				
(8) WELL TESTS: Minimum testing time is 1 hour					(Unbonded) Water Well Constructor Certification: I certify that				
Test type AIR					the work I performed on the construction, alteration, or abandonment of this well is in compliance with Oregon water supply				
Yield GPM Draw down Drill stem Time					well construction standards. Materials used and information				
25 _____ at 375 1 hr.					reported above are true to my best knowledge and belief.				
25 _____ at 375 1					Signed _____ Date _____				
					(Bonded) Water Well Constructor Certification: I accept responsibility for the construction, alteration, or abandonment work				
Temperature of water 54F Depth Artesian Flow Found _____					performed on this well during the construction dates reported				
Was water analysis done? YES By whom IDE 262PM					above. All work performed during this time is in compliance				
Reason for water not suitable for use _____					with Oregon water supply well construction standards. This				
Depth of strata _____					report is true to the best of my knowledge and belief.				
					Signed <i>David M. Paynor</i> HMC Number 418				
					Date 01/29/14				
ORIGINAL & FIRST COPY - WATER RESOURCES DEPARTMENT					SECOND COPY - CONSTRUCTOR				
					THIRD COPY - CUSTOMER				
					DATE 10/91				

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Correspondence related to the well logs:

From: Hofeld Evan E
Sent: Friday, August 16, 2024 9:03 AM
To: Michael Severeid <michael@whazelnut.com>
Cc: Mitchell Alston <Mitchell.Alston@ovs.com>; Emilio Pereira <emilio@willamettehazelnuts.com>; HAWKINS Brian * ODA <Brian.HAWKINS@oda.oregon.gov>; LAIRD Tommy K * WRD <Tommy.K.LAIRD@water.oregon.gov>; PLAHN Joel M * WRD <Joel.M.PLAHN@water.oregon.gov>; ASHLEY Ladeena K * WRD <Ladeena.K.ASHLEY@water.oregon.gov>
Subject: RE: Willamette Hazelnut (95718) plan review 90-2024 - 2 wells

These are responses from Michael regarding to questions I had sent earlier stating he believed both YAMH4121 (Willamette Filbert Growers) and YAMH56744 (Willamette Hazelnut Growers) are for the same well. This appears to just leave the "Davis" well as an unknown log. Michael did indicate that there is an abandoned well located 100-ft from the main plant well (YAMH56744 I believe) without a well log, so I'll need some sort of well log showing it was properly abandoned or a map showing it is further than 100-ft from any wells they use.

1. Are these the only 2 wells onsite (YAMH_4121 and YAMH-56744)? Both YAM_4121 and YAMH-56744 are for the same well. The latter's report is for reconditioning. The second well is located at 15100 NE Tangen Road and is called Davis. I am not able to locate a well log for this which may be from difficulty using the well report mapping tool.
2. Is there an original well log from its original construction for the well that was altered in 2014 (YAMH56744 – L112369) shown in the attached picture? I believe this is YAM_4121. There is an abandoned well about 100' from the main plant well. I do not know the log associated with it.
3. Can you send me a picture of the other well (YAMH4121) constructed in 1988 and describe where the well is and if it is in use or has been abandoned?
4. The alteration well log indicates "well no. 2824" – do you know where that number came from? I do not.

Willamette Hazelnut (PWS #95718)

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Sample Date	Sample Type	Analyte	Result	Sample ID	Sample Site	Facility	Received Date
Jun 28, 2024	TG	Total Coliform	Absent	24-36734	WELL	SRC-AA	Jun 30, 2024
Dec 22, 2023	TG	Total Coliform	Absent	23-78133	WELL	SRC-AA	Dec 25, 2023
Sep 21, 2023	TG	Total Coliform	POSITIVE	23-57767	WELL	SRC-AA	Sep 23, 2023
	TG	E. coli	Absent	23-57767	WELL	SRC-AA	
December 22, 2023	Routine	Arsenic	0.0025 mg/l	23-78129-I	EP FOR WELL	EP-A	January 8, 2024
December 22, 2023	Routine	Nitrate	1.88 mg/l	23-78129	EP FOR WELL	EP-A	January 8, 2024

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Well #1 Evaluation Results Received from OHA Geologist Tom Pattee on 9-11-24:

SRC-AA – Well #1 (L112369, YAMH56744, YAMH4121):

As Built Well Construction Evaluation for Plan Review and/or Setback Waiver:

- ☒ Well/Spring meets current construction standards.
- ☐ WRD special construction standards, see well log or Comments.
- ☐ Well/Spring construction does not meet construction standards.
- ☐ Not sealed to appropriate depth. Recommended depth: _____
- ☐ Not appropriate seal materials
- ☐ Open to more than one aquifer
- ☐ Seal info missing or unknown
- ☐ Seal not constructed properly (☐ Insufficient sealant volume ☐ Insufficient annular space)
- ☐ Susceptible construction, but grandfathered source. Consider for reconstruction if nitrate \geq 5mg/L or confirmed *E. coli* at source.
- ☐ Susceptible well construction, **not approved for use.**

Comments: This well was drilled to a depth of 360 ft. The casing and casing seal extend to a depth of 207.5 ft below ground level, through a 44 ft thick silt (clay) layer and 9.9 ft into sandstone bedrock that overlies the water-bearing zone. The well was altered in January 2014 and a narrow diameter screened liner was installed that extends from the bottom of the hole to a depth of 16 ft below ground level. The purpose of a liner is mostly to help protect the well from sloughing or caving. Water can enter the well through the uncased portion of the borehole below a depth of 207.5 ft below ground level. Sensitivity Analysis results suggest that well construction does not contribute to the overall sensitivity of this water source to nearby land use practices.

Nature of Aquifer Evaluation:

Aquifer Nature: ☒ Confined aquifer ☐ Semi-confined aquifer ☐ Unconfined aquifer

Comments: This well draws water from a confined sedimentary bedrock aquifer. The water-bearing zone is reported to occur between 211 ft to the bottom of the hole at 360 ft. The water-bearing zone is overlain by 13 ft of sandstone and 44 ft of silt (clay) that have a low permeability and act as a confining layer. Water within the aquifer is under pressure, rising 127 ft above the identified water-bearing zone to a final static water-level of 84 ft below ground. Sensitivity Analysis results suggest that the aquifer is not highly sensitive to nearby land use practices.

Reviewed by: Tom Pattee, R. G.

Date: 09/11/2024



, Portland, OR 97232-2162

Voice: 971-673-0405 | Fax: 503-673-0694

www.healthoregon.org/dws

Willamette Hazelnut (PWS #95718)

Final Approval PR #90-2024 – Two wells, 11,000-gal tank, UV, cartridge filtration & residual maintenance
May 29, 2025

SRC-AB – 1970 Well #2 - Davis Well (YAMH4128) & Pressure Tank:

YAMH4128 is the log for a well drilled in 1970 to a depth of 150-ft (static water level was 18-ft below ground in 1970). The 119.7-gallon NSF-61 Pentair pressure tank at the Davis well was provided by Orchard and Vineyard Supply (OVS)/Cascade Water. The Davis well is ~470' east of NE Tangen Road.

Well #2 (SRC-AB) Davis Well photos received 8-28-24 – note cracked slab around well casing:



Model	WM-35 MB CPVC DRAIN	
Part Number	CH31082	
Serial Number	11623 4220	
Year Built	2013	
Factory Precharge Pressure (psig/kPa/bar)	40 / 276 / 2.76	
Test Pressure (psig/kPa/bar)	125 / 860 / 8.6	
Maximum Design Pressure (psig/kPa/bar)	125 / 860 / 8.6	
Mfr - Max Design Temperature (°F/°C)	40 / 4 - 120 / 49	
Tank Volume (Field Group 2)	119.7 gal / 453.1 l	
Draindown - (Gallons/Liters) Ché d'eau soutirée - (Gallons/Liters) Aspiration adicional - (Gallons/Liters) Absenkung - (Gallons/Liters)		
20-45 psig 138-276 kPa 1.02-2.76 bar	30-60 psig 207-544 kPa 2.07-5.44 bar	40-80 psig 276-544 kPa 2.76-5.44 bar
41 / 154	36 / 136	31 / 118

Wells showing 100-ft radius around each well:



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1970 Well #2 - Davis Well Log ([YAMH4128](#))

Owner name is "Earl Davis" Per the [well log](#). YAMH4128 is 150-ft deep and was drilled in 1970 (static water level was 18-ft below ground in 1970).

[illegible]

Willamette Hazelnut (PWS #95718)

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There is another “Earl Davis” well ([YAMH346](#)), which per the [well log](#), is 83-ft deep and was drilled in 1970 (static water level was 17-ft below ground in 1970), but this well is not believed to be affiliated with the Willamette Hazelnut system.

RECEIVED WATER WELL REPORT
The original and first copy of this report are to be filed with the
STATE ENGINEER, SALEM, OREGON (Type or print)
within 30 days from the date of well completion.
SALEM, OREGON

State Well No. **3/3W-12**
State Permit No. **4128**

(1) OWNER: **Earl Davis**
Name **Earl Davis**
Address **1001 4th St NW, Portland, OR 97204**

(2) TYPE OF WORK (check):
New Well ☒ Deepening ☐ Reconditioning ☐ Abandon ☐
If abandonment, describe material and procedure in Item 13.

(3) TYPE OF WELL: (4) PROPOSED USE (check):
New Well ☒ Deepening ☐ Reconditioning ☐ Abandon ☐
Rotary ☒ Driven ☐ Domestic ☒ Industrial ☐ Municipal ☐
Cable ☐ Jetted ☐ Irrigation ☒ Test Well ☐ Other ☐
Dug ☐ Bored ☐ Artesian pressure ☐ lbs. per square inch. Date **10-15-70**

(5) CASING INSTALLED: Threaded ☐ Welded ☒
" Diam. from **0** ft. to **1.52** ft. Gage **1.25**
" Diam. from **1.52** ft. to **2.00** ft. Gage **2.00**
" Diam. from **2.00** ft. to **2.50** ft. Gage **2.50**

(6) PERFORATIONS: Perforated? ☒ Yes ☐ No.
Type of perforator used **Hand**
Size of perforations **1/8** in. by **6** in.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.

(7) SCREENS: Well screen installed? ☒ Yes ☐ No
Manufacturer's Name **Driller**
Type **Model No.**
Diam. **1.52** ft. Slot size **1/8** in. Set from **0** ft. to **1.52** ft.
Diam. **1.52** ft. Slot size **1/8** in. Set from **0** ft. to **1.52** ft.

(8) WELL TESTS: Drawdown to amount water level is lowered below static level
Was a pump test made? ☒ Yes ☐ No If yes, by whom **Driller**
Yield: **3.0** gal./min. with **8.2** ft. drawdown after **96** hrs.

(10) LOCATION OF WELL:
County **Yamhill** Driller's well number **7016**
" Section **12** T. **35** R. **3W** W.M.
Bearing and distance from section or subdivision corner

(11) WATER LEVEL: Completed well.
Depth drilled **150** ft. Depth of completed well **150** ft.
Static level **18** ft. below land surface. Date **10-15-70**
Artesian pressure ☐ lbs. per square inch. Date

(12) WELL LOG: Diameter of well below casing **0**
Depth drilled **150** ft. Depth of completed well **150** ft.
Formation: Describe color, texture, grain size and structure of materials; and show thickness and nature of each stratum and aquifer penetrated; with at least one entry for each change of formation. Report each change in position of Static Water Level and indicate principal water-bearing strata.

MATERIAL: From To SWL
Topsoil 0 3
Gravelly Clay 3 12
Gravelly Clay 12 20
Gravelly Clay 20 33
Gravelly Clay 33 43
Gravelly Clay 43 54
Gravelly Clay 54 64
Gravelly Clay 64 74
Gravelly Clay 74 84
Gravelly Clay 84 94
Gravelly Clay 94 104
Gravelly Clay 104 114
Gravelly Clay 114 124
Gravelly Clay 124 134
Gravelly Clay 134 144
Gravelly Clay 144 150
Gravelly Clay 150 150

(10) OWNER: **Earl Davis**
Name **Earl Davis**
Address **1001 4th St NW, Portland, OR 97204**

(2) TYPE OF WORK (check):
New Well ☒ Deepening ☐ Reconditioning ☐ Abandon ☐
If abandonment, describe material and procedure in Item 13.

(3) TYPE OF WELL: (4) PROPOSED USE (check):
New Well ☒ Deepening ☐ Reconditioning ☐ Abandon ☐
Rotary ☒ Driven ☐ Domestic ☒ Industrial ☐ Municipal ☐
Cable ☐ Jetted ☐ Irrigation ☒ Test Well ☐ Other ☐
Dug ☐ Bored ☐ Artesian pressure ☐ lbs. per square inch. Date **10-5-70**

(5) CASING INSTALLED: Threaded ☐ Welded ☒
" Diam. from **0** ft. to **2.50** ft. Gage **2.50**
" Diam. from **2.50** ft. to **2.50** ft. Gage **2.50**
" Diam. from **2.50** ft. to **2.50** ft. Gage **2.50**

(6) PERFORATIONS: Perforated? ☒ Yes ☐ No.
Type of perforator used **Hand**
Size of perforations **1/8** in. by **6** in.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.
" Diam. from **1.52** ft. to **1.52** ft. ft. to **1.52** ft.

(7) SCREENS: Well screen installed? ☒ Yes ☐ No
Manufacturer's Name **Driller**
Type **Model No.**
Diam. **1.52** ft. Slot size **1/8** in. Set from **0** ft. to **1.52** ft.
Diam. **1.52** ft. Slot size **1/8** in. Set from **0** ft. to **1.52** ft.

(8) WELL TESTS: Drawdown to amount water level is lowered below static level
Was a pump test made? ☒ Yes ☐ No If yes, by whom **Driller**
Yield: **3** gal./min. with **6.3** ft. drawdown after **72** hrs.

(10) LOCATION OF WELL:
County **Yamhill** Driller's well number **7015**
" Section **12** T. **35** R. **3W** W.M.
Bearing and distance from section or subdivision corner

(11) WATER LEVEL: Completed well.
Depth at which water was first found **8** ft. below land surface. Date **10-5-70**
Static level **17** ft. below land surface. Date **10-5-70**
Artesian pressure ☐ lbs. per square inch. Date

(12) WELL LOG: Diameter of well below casing **18**
Depth drilled **83** ft. Depth of completed well **83** ft.
Formation: Describe color, texture, grain size and structure of materials; and show thickness and nature of each stratum and aquifer penetrated; with at least one entry for each change of formation. Report each change in position of Static Water Level and indicate principal water-bearing strata.

MATERIAL: From To SWL
Topsoil 0 4
Gravelly Clay 4 8
Gravelly Clay 8 12
Gravelly Clay 12 16
Gravelly Clay 16 20
Gravelly Clay 20 24
Gravelly Clay 24 28
Gravelly Clay 28 32
Gravelly Clay 32 36
Gravelly Clay 36 40
Gravelly Clay 40 44
Gravelly Clay 44 48
Gravelly Clay 48 52
Gravelly Clay 52 56
Gravelly Clay 56 60
Gravelly Clay 60 64
Gravelly Clay 64 68
Gravelly Clay 68 72
Gravelly Clay 72 76
Gravelly Clay 76 80
Gravelly Clay 80 83
Gravelly Clay 83 83

Test results from Well #2 (Davis Well)

Sample Date	# Samples	Sample Type	Coliform Type	Result	Sample ID	Repeat of Sample ID	Sample Site	Facility	Chlorine Residual	Received Date
May 23, 2025	1	AS	Total	Absent	25-32206		TANK WELL	SRC-AA		May 24, 2025
May 23, 2025	1	AS	Total	POSITIVE	25-32205		DAVIS WELL	SRC-AB		May 24, 2025
		AS	E. coli	Absent	25-32205		DAVIS WELL	SRC-AB		
May 23, 2025	1	RT	Total	Absent	25-32204			DIST-A	1.60	May 24, 2025
Apr 29, 2025	1	AS	Total	Absent	25-25758		TANK WELL	SRC-AA		May 01, 2025
Apr 29, 2025	1	RT	Total	Absent	25-25759			DIST-A		May 01, 2025
Apr 29, 2025	1	AS	Total	POSITIVE	25-25756		DAVIS WELL	SRC-AB		Apr 30, 2025
		AS	E. coli	Absent	25-25756		DAVIS WELL	SRC-AB		
Mar 27, 2025	1	AS	Total	Absent	25-18663		TANK WELL	SRC-AA		Mar 29, 2025
Mar 27, 2025	1	AS	Total	POSITIVE	25-18665		DAVIS WELL	SRC-AB		Mar 28, 2025
		AS	E. coli	Absent	25-18665		DAVIS WELL	SRC-AB		
Mar 25, 2025	1	RT	Total	Absent	25-17940			DIST-A		Mar 29, 2025
Feb 26, 2025	1	AS	Total	Absent	25-11649		TANK WELL	SRC-AA		Feb 28, 2025
Feb 26, 2025	1	RT	Total	Absent	25-11648			DIST-A		Feb 28, 2025
Feb 26, 2025	1	AS	Total	POSITIVE	25-11662		DAVIS WELL	SRC-AA		Feb 27, 2025
		AS	E. coli	Absent	25-11662		DAVIS WELL	SRC-AA		

Willamette Hazelnut (PWS #95718)

Final Approval PR #90-2024 – Two wells, 11,000-gal tank, UV, cartridge filtration & residual maintenance
May 29, 2025

Well #2 Evaluation Results Received from OHA Geologist Tom Pattee on 3-3-25:

SRC-AB – 1970 Well #2 - Davis Well ([YAMH4128](#))

As Built Well Construction Evaluation for Plan Review and/or Setback Waiver:

- ☐ Well/Spring meets current construction standards.
☐ WRD special construction standards, see well log or Comments.
☒ Well/Spring construction does not meet construction standards.
☐ Not sealed to appropriate depth. Recommended depth: _____
☒ Not appropriate seal materials
☐ Open to more than one aquifer
☐ Seal info missing or unknown
☐ Seal not constructed properly (☐ Insufficient sealant volume ☐ Insufficient annular space)
☐ Susceptible construction, but grandfathered source. Consider for reconstruction if nitrate \geq 5mg/L or confirmed *E. coli* at source.
☐ Susceptible well construction, **not approved for use.**

Comments: This well was drilled to a depth of 150.5 ft. The casing extends to the bottom of the hole while the casing seal extends to a depth of 38 ft. 35 ft into a 122 ft thick silty clay to clay layer that overlies the likely water-bearing zone. The casing material is reported to be "Clay and Bentonite" which this evaluation assumes is puddled clay and bentonite. **Puddled clay (made from drill cuttings) is not a currently acceptable material for casing seal construction.** Water can enter the well through the perforated casing from 132 to 152 ft below ground level. Sensitivity Analysis results suggest that **well construction is highly sensitive to nearby land use practices.**

Nature of Aquifer Evaluation:

Aquifer Nature: ☒ Confined aquifer ☐ Semi-confined aquifer ☐ Unconfined aquifer

Comments: This well appears to draw water from a deep confined sedimentary bedrock aquifer. The water-bearing zone is most likely to occur 127 to 150 ft below ground level. The water-bearing zone is overlain by 2 ft of rock and 122 ft of silty clay and clay that have a low permeability and act as a confining layer. Water within the aquifer is under pressure, rising 109 ft above the likely water-bearing zone to a final static water-level of 18 ft below ground level. Sensitivity Analysis results suggest that the **aquifer is not highly sensitive to local land use practices.**

GWUDI Review Results:

- ☐ New system/source or surface water is inside sanitary setback, initiate **monthly source assessment monitoring when source goes into production or as soon as possible.**
☐ Fractured bedrock, < 500 ft to surface water
☐ Coarse sand, gravel, and boulders, < 200 ft to surface water
☐ Sand and gravel, < 100 ft to surface water
☐ Sand, < 75 ft to surface water
☐ Pre-existing source, initiate **monthly source assessment monitoring as part of annually generated monthly assessment monitoring list.**
☐ Fractured bedrock, < 500 ft to surface water
☐ Coarse sand, gravel, and boulders, < 200 ft to surface water
☐ Sand and gravel, < 100 ft to surface water
☐ Sand, < 75 ft to surface water
☐ Source may be sensitive to GWUDI but approved for use. Source must be included as one of repeat coliform sampling sites, consider for GWUDI if *E. coli* ever confirmed in the source.
☒ **Do not need to consider for GWUDI.**

Comments: A pond is within roughly 230 ft of the wellhead. Given that the likely water-bearing zone is described as "weathered basalt with sand layers", the pond is beyond the setback distance and not considered a GWUDI concern.

Reviewed by: Tom Pattee, R. G.

Date: 03/03/2025



Willamette Hazelnut (PWS #95718)

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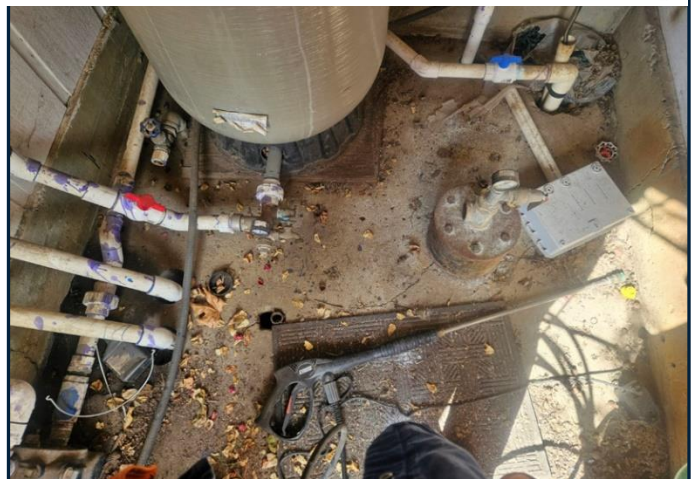
SRC-AC – Well #3 (No Well Log) – disconnected and not approved for use

The disconnected well is ~188' from SRC-AA Well #1. The structure housing the disconnected well still houses a manifold and some shutoff valves but all the water serving the system flows through the main storage tank. Although the well is not in use, the pressure tank provides pressure for a home and parts of the plant.

Wells showing 100-ft radius around each well:



**Pressure tank and
Disconnected 3rd well (no well log) >>**

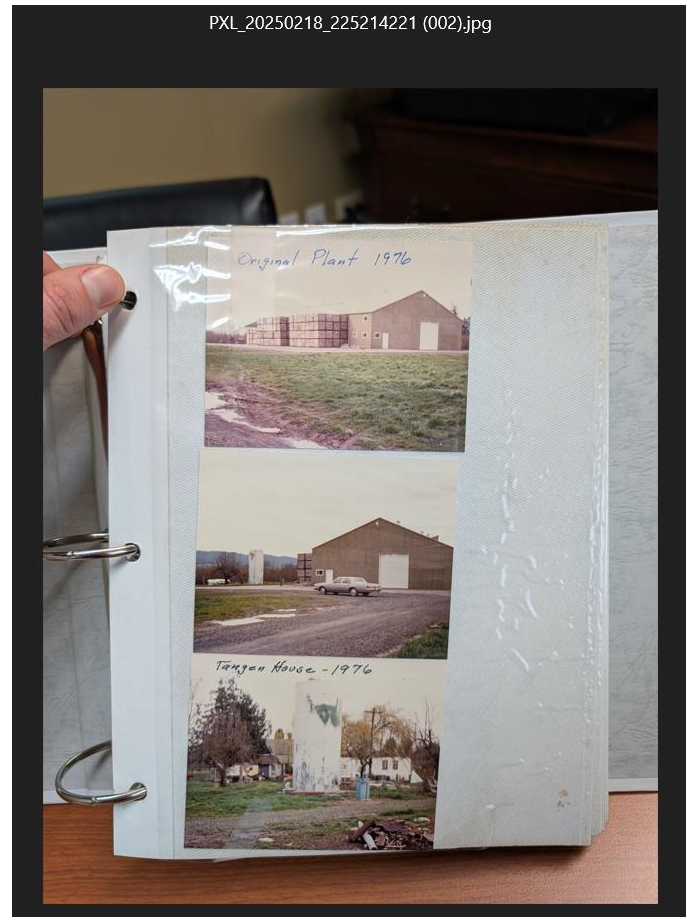


Willamette Hazelnut (PWS #95718)

Final Approval PR #90-2024 – Two wells, 11,000-gal tank, UV, cartridge filtration & residual maintenance
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11,000-gallon steel tank:

The storage tank was acquired in the mid 1970's from Corvallis (see photos from 1976).



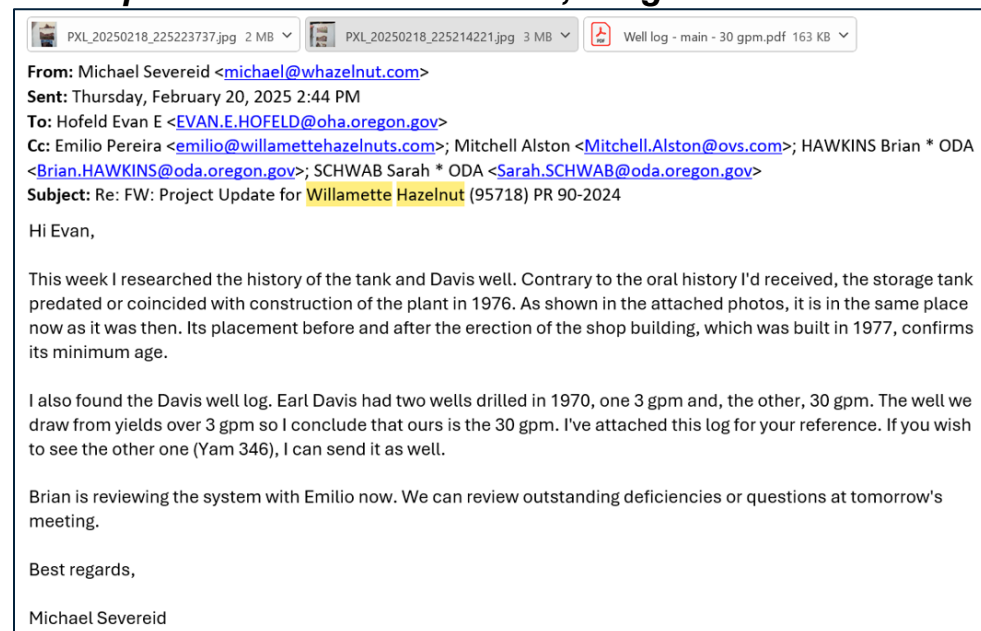
Photos provided by the water system:



Willamette Hazelnut (PWS #95718)

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Correspondence related to the 11,000-gallon tank:



Changes to the tank include modifying the single inlet/outlet pipe to have separate inlet and outlets. Specifically, water from the two active wells (Well #1 and #2) combine first prior to being chlorinated (for residual maintenance only) and then pumped to the tank through a new inlet at the top of the 11,000-gallon tank.

A new pipe going into both the top of the 11,000 gallon tank serves as the tank influent where chlorinated water goes into the tank →

There is a separate outlet from the bottom of the tank where water flows out of the tank and is then conveyed to a cartridge filter followed by a UV unit located inside the green building ↓



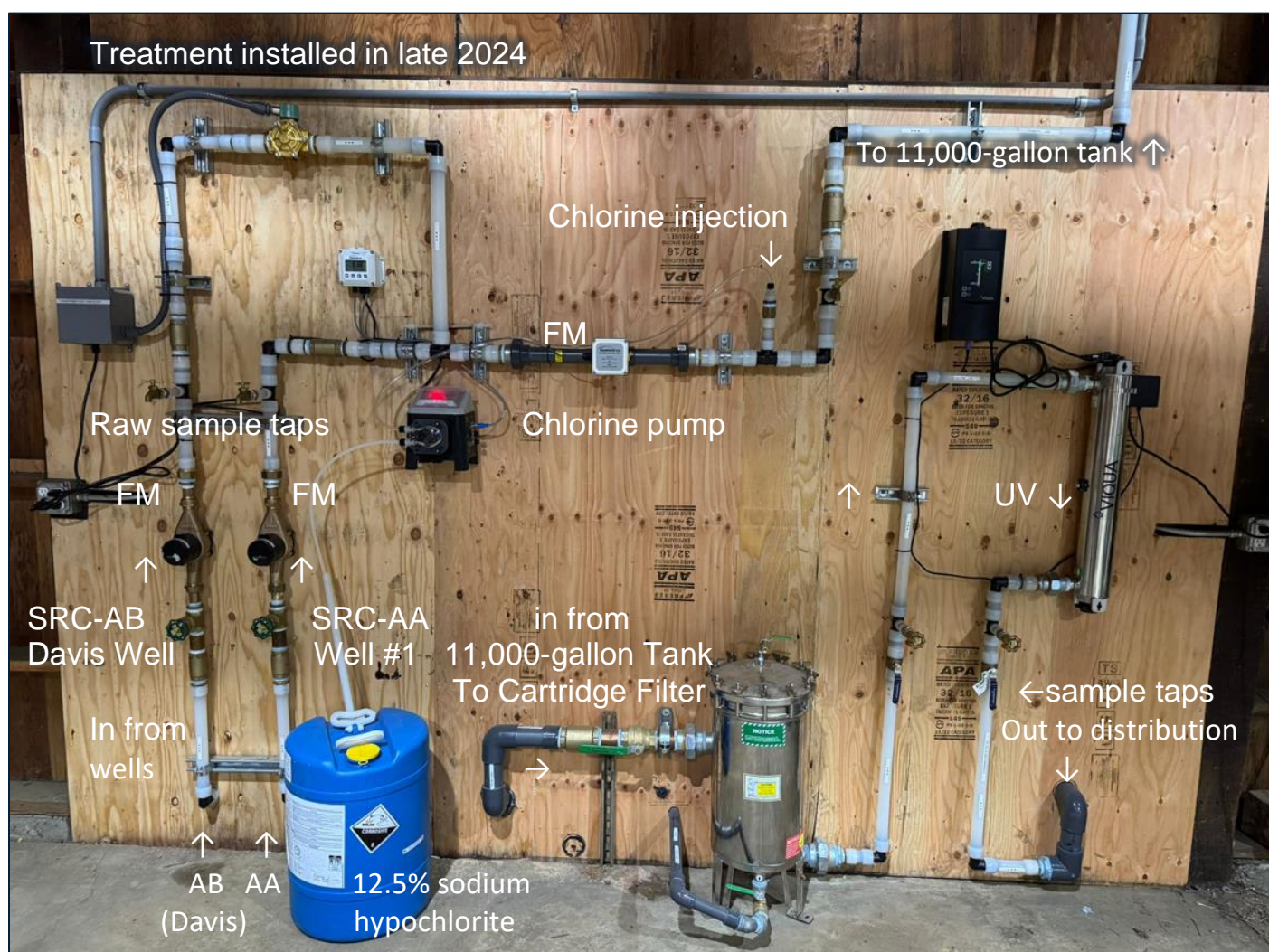
Willamette Hazelnut (PWS #95718)

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Treatment system:

Inside the building:



- Both wells feed into the building (with their own flow meters and raw water sample taps) and then combine prior to chlorine injection. A Seametrics flow meter is used to measure combined flow and connected to the chlorinator pump such that the chlorine pump automatically adjusts the dose based on the combined well flows to provide a flow proportional chlorine dose.
- After chlorination there is a treated sample tap before the chlorinated water flows into the top of the 11,000 gallon tank outside.
- Water is then piped out of the bottom of the tank back into the building where it flows goes through a cartridge filter and then UV (with valves and sample taps pre- and post UV) before going out to the rest of the system.



Willamette Hazelnut (PWS #95718)

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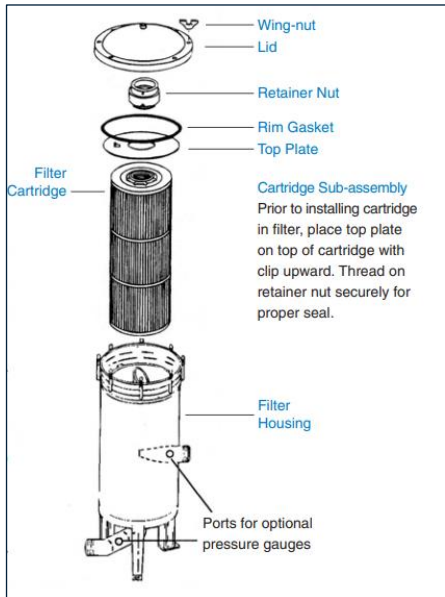


System components:

Component Name	Details	Picture
UV Water Disinfection System Controller	ViQua SYS, H+ Professional 120VAC 100-240V 50/60Hz, 2.5A Max Serial # 21072775 Part #650652	
UV Reactor Chamber	ViQua SYS, H+ Professional 120VAC 100-240V 50/60Hz, 2.5A Max Serial # 21072775 Part #650652	

Flow Rate ¹	PRO10	PRO20	PRO30	PRO50	H, H+	K, K+
Rated flow for NSF Std 55, Class A	10 gpm (38 lpm) (2.2 m ³ /hr)	20 gpm (76 lpm) (4.5 m ³ /hr)	30 gpm (113 lpm) (6.8 m ³ /hr)	-	-	-
Rated flow dose of 30 mJ/cm ² @ 95% UVT	-	-	-	-	45 gpm (170 lpm) (10 m ³ /hr)	80 gpm (303 lpm) (18 m ³ /hr)
Rated flow dose of 40 mJ/cm ² @ 95% UVT	-	-	-	-	37 gpm (140 lpm) (8.4 m ³ /hr)	60 gpm (226 lpm) (13.6 m ³ /hr)
Rated flow for USEPA UVDGM 2006 protocol	-	-	-	50 gpm (189 lpm) (11.3 m ³ /hr)	-	-

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Component Name	Details	Picture																																																																						
Pre-Filter Housing	<p>Hurricane Model: HUR 90 HP Serial No.: HIC 6597 Design Flow Rate, Water: 90 GPM Max.</p> <table><tr><th>Filter Model</th><th>Cartridge Product Code</th><th>Nominal Micron</th><th colspan="3">Cartridge Dimensions</th><th>Ship Wt./Ctn. (One Cartridge)</th></tr><tr><td>HUR 90 HP</td><td>HC/90-0.35</td><td>0.35</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-1</td><td>1</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-5</td><td>5</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-10</td><td>10</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-20</td><td>20</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-50</td><td>50</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-100</td><td>100</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-150</td><td>150</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr><tr><td></td><td>HC/90-EZ-CLEAN</td><td>NR*</td><td>19 1/2"</td><td>7 3/4"</td><td>3" FPT</td><td>7 lbs.</td></tr></table>	Filter Model	Cartridge Product Code	Nominal Micron	Cartridge Dimensions			Ship Wt./Ctn. (One Cartridge)	HUR 90 HP	HC/90-0.35	0.35	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-1	1	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-5	5	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-10	10	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-20	20	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-50	50	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-100	100	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-150	150	19 1/2"	7 3/4"	3" FPT	7 lbs.		HC/90-EZ-CLEAN	NR*	19 1/2"	7 3/4"	3" FPT	7 lbs.	 
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	HC/90-5	5	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-10	10	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-20	20	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-50	50	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-100	100	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-150	150	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
	HC/90-EZ-CLEAN	NR*	19 1/2"	7 3/4"	3" FPT	7 lbs.																																																																		
Flow Meter Display	<p>Seametrics FT 440W-139 09243192</p>																																																																							
Peristaltic Chemical Injection Pump	<p>Stenner Pump Blue-White Model: A1V4-6T Serial No.: 002072122-241113 Max PSI: 100 (6.89 BAR) Max Feed: 1.35GPH / 5.14 LPH Voltage: 115V/60HZ-0.6A</p>																																																																							

Willamette Hazelnut (PWS #95718)

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May 29, 2025

Sodium Hypochlorite System:

Purpose:

New treatment consisting of sodium hypochlorite injection is for residual maintenance only (not for primary 4-log viral disinfection), added to address persistent total coliform bacteria in distribution system sampling completed in the Fall of 2023 and Spring of 2024.

Configuration:

The system uses a Blue-White FlexFlow® Peristaltic metering pump to deliver liquid sodium hypochlorite. The system is flow-paced based off a Seametrics flow meter.



Engineering and Technical Data

A1

FLEXFLO® Peristaltic Metering Pump



Video link: 

Features

- > Tube Failure Detection (TFD+) senses tube rupture
- > Heavy duty display shield protects pump controls
- > SCADA Inputs include: 4-20mA (on "V" model), Remote Start/Stop
- > SCADA Outputs include: 4-20mA (on "V" model), single 250V/3A Relay (TFD+HVS), and a single solid state (Motor On)
- > FDA compliant tubing

  **NEMA 4X**

Highlights

<p>Flow range</p> <p>0.003 – 5.60 GPH 0.011 – 21.2 LPH</p>	<p>Pressures</p> <p>100 PSI (6.89 bar)</p>	<p>Turndown ratio</p> <p>2,000 : 1</p>
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<p>Exclusive Tube Failure Detection (TFD+) System</p>	<p>Motor Brushless DC</p>	<p>Warranty 2 Years</p>
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Control Methods

Control Methods	Manual Control	4-20mA Input	Remote Start/Stop	4-20mA Output	Alarm Output	FVS	Motor Status Output
A1F	•		•		•	•	•
A1V	•	•	•	•	•	•	•



For more help and information regarding A1, please visit www.blue-white.com or scan this QR code.

EX800-SERIES
INSERTION ELECTROMAGNETIC
FLOW SENSOR

Features

- Electronics Module, Cover and Data Logger (Optional)
- Housing Screw (connect ground wire to one)
- Data Logger Port
- Cable Gland Strain Relief
- Powder-Coated Cast Aluminum Housing
- Retaining Slot (for U-Clip) (for easy installation at correct depth setting)
- O-Ring, EPDM (Viton® optional)
- Sensor Body (Stainless, Brass, PVC)
- PVDF Electrode Cap
- Hastelloy Electrodes



Specifications*

Pipe Size	1" to 12"										
Power	Full Power: 12 - 24 Vdc, 250mA Low Power: 12 - 24 Vdc, 60mA average with 250mA peaks										
Materials	<table border="0" style="width: 100%;"> <tr> <td style="width: 33%;">Housing</td> <td>Powder-coated cast aluminum</td> </tr> <tr> <td>Sensor Body</td> <td>316 Stainless Steel, Brass, or PVC</td> </tr> <tr> <td>O-ring</td> <td>EPDM (Viton® optional)</td> </tr> <tr> <td>Electrodes</td> <td>Hastelloy</td> </tr> <tr> <td>Electrode Cap</td> <td>PVDF (Kynar®)</td> </tr> </table>	Housing	Powder-coated cast aluminum	Sensor Body	316 Stainless Steel, Brass, or PVC	O-ring	EPDM (Viton® optional)	Electrodes	Hastelloy	Electrode Cap	PVDF (Kynar®)
Housing	Powder-coated cast aluminum										
Sensor Body	316 Stainless Steel, Brass, or PVC										
O-ring	EPDM (Viton® optional)										
Electrodes	Hastelloy										
Electrode Cap	PVDF (Kynar®)										
Maximum Pressure	Brass/Stainless Steel: 200 psi (14 bar) PVC (See Pressure vs. Temp. Chart): 150 psi (10 bar) @ 77 F (24 C)										
Temperatures	<table border="0" style="width: 100%;"> <tr> <td style="width: 33%;">Ambient</td> <td>0° to 160° F (-17° to 72° C)</td> </tr> <tr> <td>Fluid</td> <td>32° to 200° F (0° to 93° C) 32° to 180° F (0° to 82° C) @ 0 psi</td> </tr> </table>	Ambient	0° to 160° F (-17° to 72° C)	Fluid	32° to 200° F (0° to 93° C) 32° to 180° F (0° to 82° C) @ 0 psi						
Ambient	0° to 160° F (-17° to 72° C)										
Fluid	32° to 200° F (0° to 93° C) 32° to 180° F (0° to 82° C) @ 0 psi										
Minimum Conductivity	20 microSiemens/cm										
Flow Velocity	0.28 to 20 ft/sec (0.08 - 6.09 m/sec)										
Accuracy	± 1% of full scale										
Output	Square wave pulse, opto-isolated, 500 Hz @ 20 ft/sec										
Empty Pipe Detection	Software, defaults to zero flow										
Cable	Standard 18' (6m), #22 shielded twisted pair, 4-conc. Max. cable run at 24 Vdc = 1000' (300m); at 12 Vdc = 500' (150m). For other circumstances, contact the factory.										
Environmental	See meter mounted electronic specification for rating.										
Regulatory	CE Mark (applies to full power sensor only configuration and full power FT 430/440 mounted configurations). Certified to NSF/ANSI standard 61 and NSF 372 (Stainless only with EPDM O-ring, Viton pending)										

*Specifications subject to change - Please consult our website for current data (www.seametrics.com). Kynar is a registered trademark of Artochem, Inc., Viton is a registered trademark of DuPont Corporation.

Flow Range

Nominal Pipe Size	1"	1 1/2"	2"	3"	4"	6"	8"	10"	12"
Min GPM	0.9	1.5	2.7	6.2	11	25	43	68	99
Min LPM	2.6	5.6	10.2	23.4	41	94	162	257	374
Max GPM	49	110	196	440	783	1760	3130	4900	7050
Max LPM	185	416	741	1665	2963	6662	11848	18548	26987

253.872.0284 Page 2 seametrics.com

Estimated CT:

Q = 37 gpm	= The rated flow of UV system @ 40 mJ/cm ²
V = 1,100 gallons	= 11,000-gallon tank x 10% baffling
T = 30 minutes	= V / Q = 1,100 gallons/37 gpm
C = 0.2 mg/l	= typical free chlorine residual at the entry point to distribution
CT = 6 mg-min/l	= C x T = 0.2 mg/l x 30 minutes